



Dart Aerospace Ltd.
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Canada

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646.9602

Job Sheet 205527



Part No: 646.9602

Job Qty: 2 pcs

Part Name: Lower Cutter Assembly High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/13/20

Job Tracking No:

Due Date: 2/7/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	2/7/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

FEB 21 2020



Container No: S257378



Part: 646.9602

Job No: 205527

Serial No/Batch: S257378

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/21/20

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CANADA
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120	Small Fab - 2 - B4B	2 pcs	2/7/20	0.00 0.05	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
130	QC 5	2 pcs	2/7/20	0.00 0.00	Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
140	Packaging 3-1 - Stock - B4B	2 pcs	2/7/20	0.00 0.00	QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	

FEB 21 2020

FEB 24 2020

DAS	DAS
81	82
9-89	9-89

DAS
28
9-89

				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150	QC 21 - SA	2 pcs	2/7/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

DAS
21
25

FEB 25 2020

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
 598: S253009 exp. date: 08/21

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location:) ***IDENTIFY AS PER IAW MPP-120***

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S255594
646.9812	Lower Cutter Deflector	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	F151661
MS21042L08	Nut	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	S250462
MS27039-08-19	Screw	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	S250577
NAS1149FN832P	Washer (AN960-8)	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	S245080

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9701	2	0	0
	646.9812	2	10	0
	MS21042L08	6	171	0
	MS27039-08-19	6	447	0
	NAS1149FN832P	12	441	0

Part Specifications

Specifications could not be found.

Plex 1/13/20 12:36 PM Dart.lajeunesse.marie

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS	
Date: _____		Rework Scrap Use-as-is		Cross tube Small Fab Finishing	
Sequence #: _____		Skid-tube Machining Large Fab		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	
Description Work Order Deviation		QTY Affected: _____		Engineering Water Jet Supplier Quality	
Disposition		MRB (QS1042)			
Completed By					
Lead hand / Supervisor					
QC / QA Coordinator					
Root Cause		FAULT CATEGORY			
Operator		Contamination		Positioned Wrong	
Manufacturing Process		Misaligned/off center		Outside Tolerance	
Equip/Tooling		BOM/Route		Drawing	
Handling/Preservation		Broken/Damage/Defect		Finish	
Material		Incomplete/Unclear Instructions		Part Lost/Missing	
Product Improvement		Drill Holes		Misread	
Process Improvement		Fit/Function			
Human Factors		Other/Details:			
Pressure/Forced		Power Loss/Surge			
Bending		Folio/Program			
Crushing		Grain Direction			
Cracks		Weld			
Crimp/Kink/Ripple/Wave/Twist		Wrong Stock Pulled			
Marks/Chatter		Out of Sequence			
Mislabeled		Off-set/Set-up			